



GRID / Direction Disp.

GRID 100 LEFT	RUN JOG	GRID 50 RIGHT	RUN JOG
GRID 25 UP	RUN JOG	GRID 0 DOWN	RUN JOG

JOG & STEP

GRID 100 UP	RUN JOG	GRID 100 DOWN	RUN STEP
<p>JOG: As long as SW is closed current operation continues</p>		<p>STEP: SW must be released before next operation</p>	